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(71) Applicant: SHIN ETSU POLYMER CO LTD  
(72) Inventor: SHIMANE NOBUHIRO  
TAKAHASHI MASATO  
FUJIMORI YOSHIAKI  
NAKAYAMA TAKAYUKI

(54) MANUFACTURE OF SEALABLE VESSEL

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(57) Abstract:

PURPOSE: To mold a sealing member having rubber elasticity such as a seal, a packing, etc., in a state integrally fixed to a resin molded form.

CONSTITUTION: After a vessel half 11 formed with a thin part 21a at an opening edge is molded with resin, the half 11 is fixed in a mold 50 to form a cavity C in which the part 21a is exposed, melted thermoplastic elastomer is filled in the cavity C, and a packing having rubber elasticity is integrally molded in a state that the part 21a of the half 11 is fixed.

